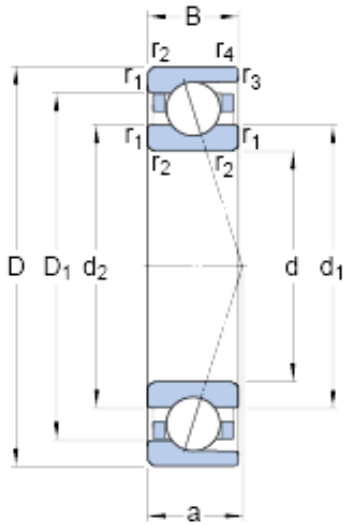




# Shandong Zhaoyue Bearing Co., Ltd.



7024 ACD/HCP4A Bearing 2D drawings and 3D CAD models

## 120 mm x 180 mm x 28 mm SKF 7024 ACD/HCP4A angular contact ball bearings

Bearing No. 7024 ACD/HCP4A

Size	180x120x28 mm
Bore Diameter	180 mm
Outer Diameter	120 mm
Width	28 mm
d	120 mm
D	180 mm
B	28 mm
d <sub>1</sub>	138.5 mm
d <sub>2</sub>	138.5 mm
D <sub>1</sub>	161.5 mm
r <sub>1,2</sub> - min.	2 mm
r <sub>3,4</sub> - min.	1 mm
a	49.1 mm
d <sub>a</sub> - min.	129 mm
d <sub>b</sub> - min.	129 mm
D <sub>a</sub> - max.	171 mm
D <sub>b</sub> - max.	175 mm
r <sub>a</sub> - max.	2 mm
r <sub>b</sub> - max.	1 mm
d <sub>n</sub>	142.6 mm
Basic dynamic load rating - C	111 kN
Basic static load rating - C <sub>0</sub>	116 kN
Fatigue load limit - P <sub>u</sub>	4 kN
Limiting speed for grease	8000 r/min



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Lubrication	
Limiting speed for oil lubrication	12000 mm/min
Ball - $D_w$	19.05 mm
Ball - $z$	22
$G_{ref}$	27 cm <sup>3</sup>
Calculation factor - $e$	0.68
Calculation factor - $Y_2$	0.87
Calculation factor - $Y_0$	0.38
Calculation factor - $X_2$	0.41
Calculation factor - $Y_1$	0.92
Calculation factor - $Y_2$	1.41
Calculation factor - $Y_0$	0.76
Calculation factor - $X_2$	0.67
Preload class A - $G_A$	690 N
Preload class B - $G_B$	1380 N
Preload class C - $G_C$	2760 N
Preload class D - $G_D$	5520 N
Calculation factor - $f$	1.17
Calculation factor - $f_1$	0.99
Calculation factor - $f_{2A}$	1
Calculation factor - $f_{2B}$	1.02
Calculation factor - $f_{2C}$	1.05
Calculation factor - $f_{2D}$	1.08
Calculation factor - $f_{HC}$	1.02
Preload class A	353 N/micron
Preload class B	461 N/micron
Preload class C	613 N/micron
Preload class D	831 N/micron



## Shandong Zhaoyue Bearing Co., Ltd.

$d_1$	138.5 mm
$d_2$	138.5 mm
$D_1$	161.5 mm
$r_{1,2}$ min.	2 mm
$r_{3,4}$ min.	1 mm
$d_a$ min.	129 mm
$d_b$ min.	129 mm
$D_a$ max.	171 mm
$D_b$ max.	175 mm
$r_a$ max.	2 mm
$r_b$ max.	1 mm
$d_n$	142.6 mm
Basic dynamic load rating C	111 kN
Basic static load rating $C_0$	116 kN
Fatigue load limit $P_u$	4 kN
Attainable speed for grease lubrication	8000 r/min
Attainable speed for oil-air lubrication	12000 r/min
Ball diameter $D_w$	19.05 mm
Number of balls z	22
Reference grease quantity $G_{ref}$	27 cm <sup>3</sup>
Preload class A $G_A$	690 N
Static axial stiffness, preload class A	353 N/ $\mu$ m
Preload class B $G_B$	1380 N
Static axial stiffness, preload class B	461 N/ $\mu$ m
Preload class C $G_C$	2760 N
Static axial stiffness, preload class C	613 N/ $\mu$ m
Preload class D $G_D$	5520 N
Static axial stiffness, preload class D	831 N/ $\mu$ m



## Shandong Zhaoyue Bearing Co., Ltd.

class D	
Calculation factor f	1.17
Calculation factor $f_1$	0.99
Calculation factor $f_{2A}$	1
Calculation factor $f_{2B}$	1.02
Calculation factor $f_{2C}$	1.05
Calculation factor $f_{2D}$	1.08
Calculation factor $f_{HC}$	1.02
Calculation factor e	0.68
Calculation factor (single, tandem) $Y_2$	0.87
Calculation factor (single, tandem) $Y_0$	0.38
Calculation factor (single, tandem) $X_2$	0.41
Calculation factor (back-to-back, face-to-face) $Y_1$	0.92
Calculation factor (back-to-back, face-to-face) $Y_2$	1.41
Calculation factor (back-to-back, face-to-face) $Y_0$	0.76
Calculation factor (back-to-back, face-to-face) $X_2$	0.67
Mass bearing	1.76 kg